



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2196-3
Job Sheet 174338



Part No: D2196-3

Job Qty: 4 ea

Part Name: Spacer



Ship March 29

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 3/30/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 08-07-24 new issue ec verified by:dd

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/29/18	0.00	0.00	Start Up Waterjet		<i>SC 18/03/18</i>
110	Waterjet	4 pcs		3/29/18	0.00	0.33	Waterjet 2 OMAX		<i>IC 18/03/18</i>
120	QC	4 pcs		3/29/18	0.00	0.00	QC2 Waterjet-4		<i>SC 18/03/18</i>
130	QC	4 pcs		3/29/18	0.00	0.00	QC8-6		<i>38</i>
140	Small Fab	4 pcs		3/30/18	0.00	0.40	Small Fab-6		<i>9-89</i>
150	QC	4 pcs		3/30/18	0.00	0.00	QC5 <i>NVA</i>	<i>38</i>	<i>9-89</i>
160	HandFinish	4 pcs		3/30/18	0.00	0.00	HandFinish1		<i>9-89</i>
190	QC	4 pcs		3/30/18	0.00	0.00	QC3		<i>9-89</i>
230	Packaging	4 pcs		3/30/18	0.00	0.00	Packaging3-2 <i>57003</i>		<i>9-89</i>
240	QC21-SA	4 Ea		3/30/18	0.00	0.00	QC21		<i>9-89</i>

Part Op 110 - 1-Cut as per Dwg Dwg Rev: *D* Prog Rev: *D* 2-Deburr if necessary (Red Barn folder)

Descriptions: 140 - 1-Open hole to finish size as per dwg 2- Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X05.000	6061-T6 Bar .500 X 5.00	1.4040 ft (.351 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X05.000	1	66	0

FM 138175-2

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval	
DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 03/19/18 Container No: S052865 Part: D2196-3 Job No: 17438 Serial No/Batch: S052865 Revision: D Inspector:						Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
						Roof	
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Inspection incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : _____							

DQA: _____ Date: _____



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QA Closed: _____ Date: _____

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